

Advances in High-Performance Ceramic Antennas for Small-Form-Factor, Multi-Technology Devices

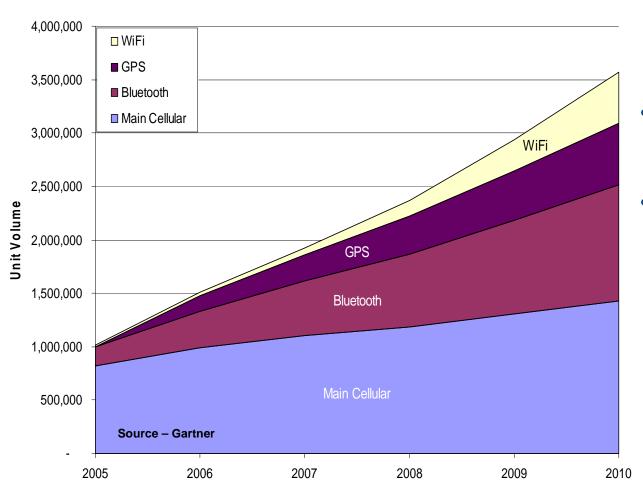
Presentation outline



- Market Requirements Driving Multiple
 Antenna Integration & Thinner Packages
- Antenna Design Requirements
- Advantages of Ethertronics IMD Technology
- GPS Antenna Comparison Testing
- Dual frequency products

Trend: Multiple Antennas per Phone





- Common to have 2-4 antennas per phone
- Most popular features with highest attach rates
 - Bluetooth 50%
 - GPS 25%

Trend: Smaller Handsets - Less Volume





- Thin phone trend is accelerating
 - Volumes decreasing ~10% per year
 - Ultra Thin handsets are challenging
 - Utilize ~50% of the average volume

Industry Trendline Cell Phone Volumes

Avg Phone Volume

2004 131 cu.cm

2005 122 cu.cm 2006 106 cu.cm

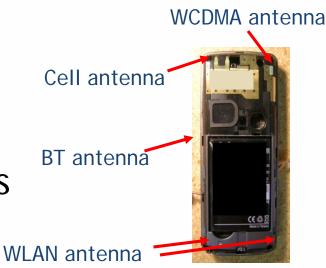
Ultra Thin 55 cu.cm

Source: Current Analysis

Design Challenges



- Overall device size shrinking
 - More antennas in less space
 - Maximum component height under 2.5mm for Ultra models
- More parasitic elements
 - Speakers, cameras, flex...
- Less quality real estate
 - More I/O connectors on side of the board
- Antenna collocation
 - Diversity or different applications
 - Example: Bluetooth and WiFi integration



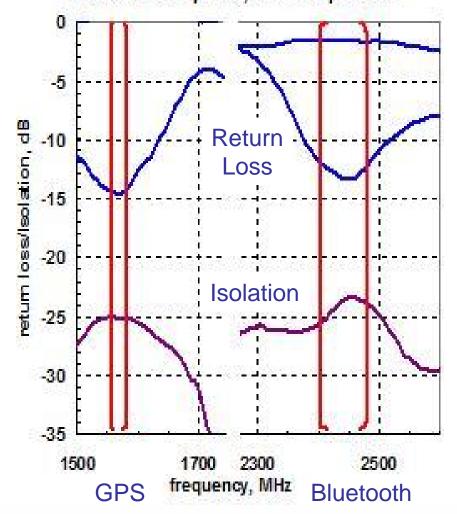


Antenna Requirements

Benchmark Dual Band Performance



Isolation and Return Loss of GPS and Bluetooth Antennas installed in cell phone, 60 mm separation



 Typical antenna specifications:

> Better than 10 dB Return Loss

> Better than 20 dB Isolation

 Benchmark phone required 25 dB of isolation to meet OEM performance specifications

Antenna Volume Theory



- Wheeler & Mc Lean provided the basic insights for identifying the real effective volume of embedded antennas
- Wheeler's Formula

$$\frac{\Delta f}{f} = K \times \frac{\text{antenna mode volume}}{\text{(radio wavelength)}^3}$$

- Given constraints on design space, how should one compare two antennas when their "antenna mode volume" will become altered as part of the mechanical design?
 - How close is the nearest metal object?
 - Should coupling effects and consequences be considered?

Antenna Requirements



- Smaller antennas in close proximity
 - With high efficiency above 40% threshold
 - Well-controlled radiation resist performance changes (good for customer as well as designer)
 - Immunity to other frequencies or diversity antennas
 - GPS separation from UMTS-1700, sharing of 2.4 GHz
- How to achieve ideal performance:
 - Decrease interaction between antennas
 - Decrease interaction between phone elements
 - Minimize antenna ground dependence

Key Factors

Isolation Selectivity

Isolation Drives Overall Performance



Isolation describes how an antenna interacts with its surrounding.

How can isolation be improved?

By shaping the antenna's near field away from the perturbations and the absorbers.

ET antenna isolation: 2mm for 0.3% frequency shift



Superior isolation allows:

- better efficiency
- easier integration
- semi-standardized products

IMD Provides Superior Isolation



- ET IMD antennas are more tolerant of interfering objects
 - Hand placement and head significantly impact performance
- GPS signal strength improved by staying on frequency

Return-Loss Chart



@ -1 1.54 1.55 1.56 Ethertronics IMD Free Space

Ethertronics IMD antenna

Isolation Test Results

- GPS Internal antenna example -very sensitive to freq. shift
- IMD antennas stay on frequency even with interference from other objects - e.g., hand

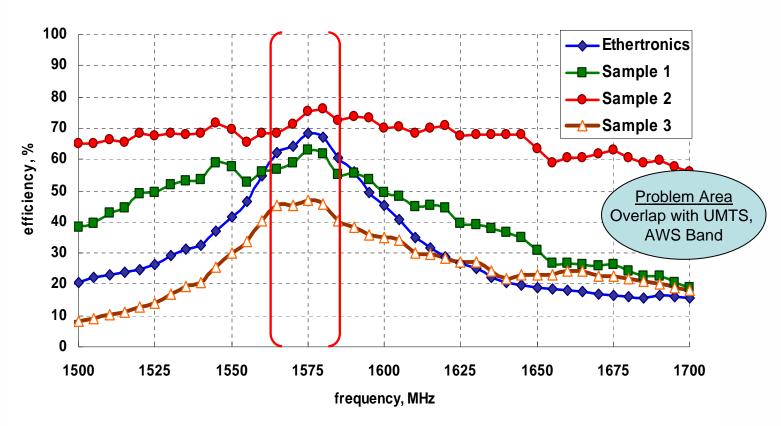
Any current flow on the board becomes a part of the antenna radiating mechanism. When touched, the characteristics of the antenna change.

GPS Antenna Comparisons





Antenna Selectivity



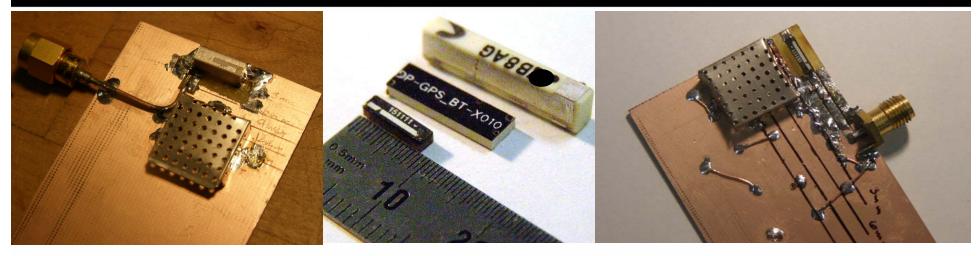
- Highest efficiency does not tell entire story
 - Important to also study the frequency component of antenna's efficiency
- Selectivity ability to reject the frequencies outside its range



Ceramic GPS Antenna Test Bed

Several Variables to Consider



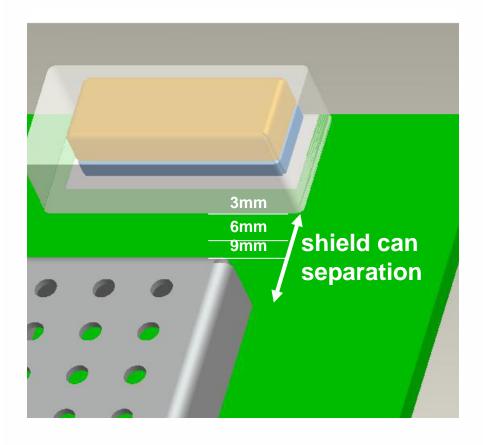


- The antenna may require ground plane removal
- It will excite some of the board, but how much?
 - the board itself could become the antenna
- What about board placement, and distance to nearest interferers, eg a shield can, or a battery
- We developed a test bed, focusing on the isolation, selectivity, efficiency and position of the antenna

Shield Can Separation Test



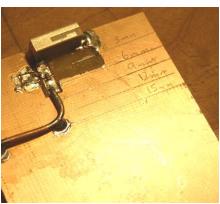
- Several Tests utilizing metal can as interferer
 - Measure changes in:
 - Efficiency
 - Center frequency
 - At 3 distances
 - 3, 6 and 9mm apart
- Calculate Volume/Area
 - Device size
 - Footprint & placement
 - Real antenna volume
 - Interaction with can
- Keep-out zone is 3D

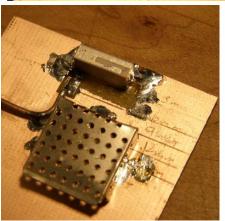


Efficiency Lowered by Shield Can





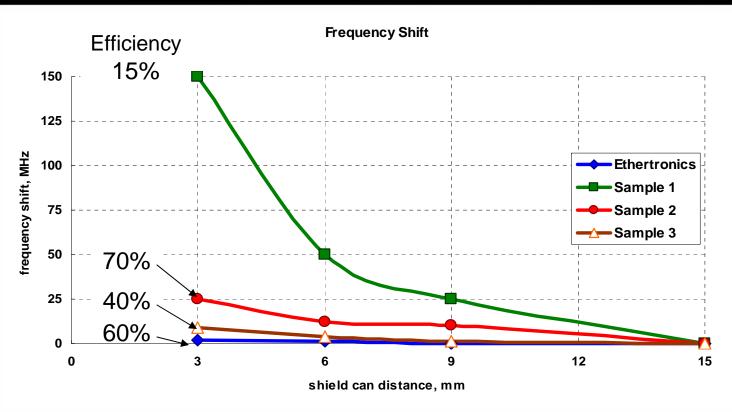


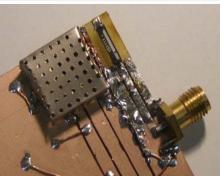


- Sample 1, significantly impacted
- Broadband antenna has best performance
- All samples above 40% efficiency threshold in free space

Frequency Shifted by Shield Can







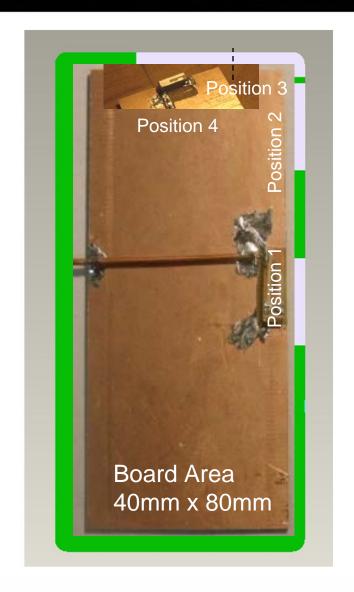


- Sample 1 significantly impacted
- High-efficiency, broadband sample 2 survives shift's impact
- IMD antenna stays rock solid on frequency

Board Position Test Set up

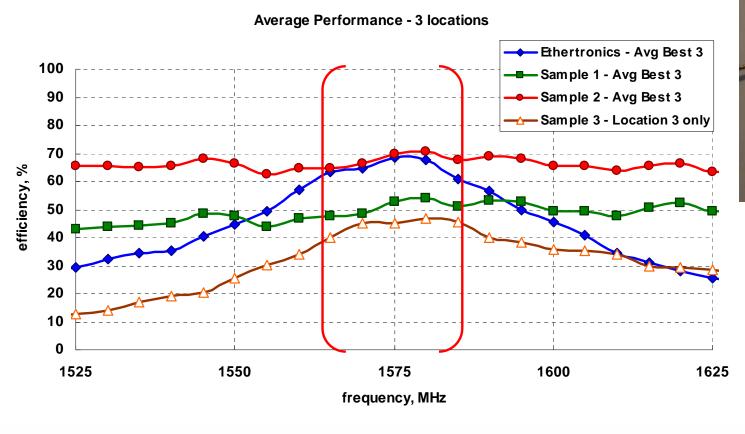


- How often is the best antenna location where one has space to place it?
- Determine how much normal performance can vary from the specified best case...



Typical GPS Antenna Performance





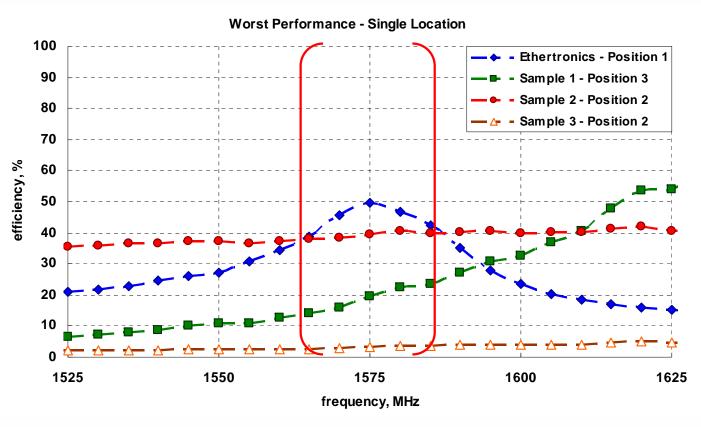




- Average from 3 best positions out of 4 tested
- Samples 1 & 2 show a 5~10% drop from peak efficiency
- IMD stayed consistent across all three locations

"Worst Case" Performance









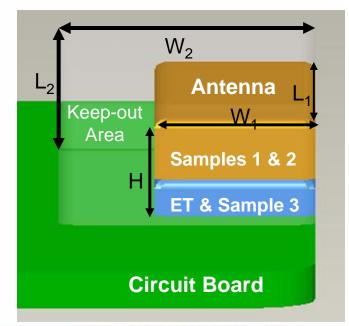
- Two antennas still above 40% threshold
 - Broadband antenna Sample 2 vs IMD Dual Band, Dual Feed
 - IMD antenna decreased efficiency by 25% vs >50%+ by all others

Summary of Test Results



| L ₁ W ₁ H Ground Clearance Real Real Research | | | | | | | | | | |
|---|-------|-------|-----|-----|-----|-----|---------------------------------------|-------|-----|--|
| | | | | | | | | | | |
| | L_1 | W_1 | Н | G(C | 402 | Shi | &eo | Ant | Mes | Observations |
| Sample 1 | 10 | 3 | 4 | 3 | 96 | 9 | 336 | 1,344 | 65% | Limited Isolation from its environment; significant perf changes |
| Sample 2 | 20 | 3 | 4 | 0 | 60 | 3 | 156 | 624 | 77% | High Gain, but poor GPS band selectivity; need BPF |
| Sample 3 | 8 | 2 | 1.5 | 2 | 48 | 3 | 70 | 105 | 46% | Low Efficiency, stable performance, single location usage |
| ET BT & GPS | 14 | 4 | 1.3 | 1 | 80 | 3 | 140 | 182 | 68% | Steady performance under all conditions; thinnest package |
| ET GPS only | 10 | 4 | 1.3 | 1 | 60 | 3 | 112 | 146 | 68% | Best efficiency to volume ratio |
| all measurements in mm, sq mm, or cu mm | | | | | | | | | | |
| Area = $(L_1 + 2x GC) x (W_1 + GC)$ | | | | | | | Use L ₂ and W ₂ | | | |

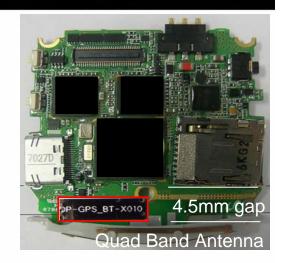
- Simple Volume test provided valuable insights on efficiency and freq shifts
- Two antennas excelled throughout
 - Ethertronics and Broadband Sample #2
- Design Tradeoffs include:
 - Keep Out and Ground restrictions
 - Cost & Space needed for Filters



New Antenna Up To Market Challenges



- Phone real estate as pricey as Paris
 - So combining functions is mandatory
 - Yet antennas prefer separation for isolation
- Perform a Best of Performance Criteria Review
 - Compact Size, Great Isolation & Freq Stability
 - Flexible implementation without sacrificing gain
- ET's IMD dual band, dual feed antenna products
 - GPS and Bluetooth sampling now
 - PCS Diversity, WiFi, WiMAX and others in testing



Next Generation of Ceramic Antennas

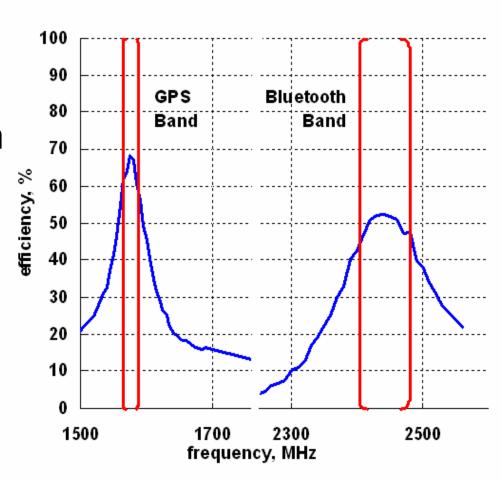


- Leverages underlying IMD technology
- Dual Band, Dual Feed
 - Ideal implementation



- Peak Efficiency
 - GPS over 68%
 - Bluetooth over 50%

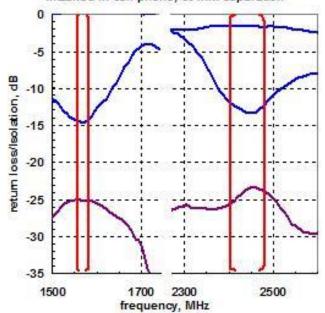
Ethertronics Dual Band, Dual Feed GPS/Bluetooth Antenna



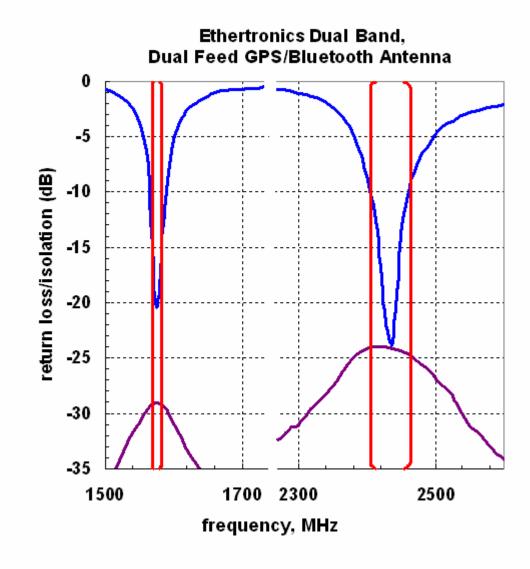
One Antenna Outperforms Two...



Isolation and Return Loss of GPS and Bluetooth Antennas installed in cell phone, 60 mm separation



- Ceramic version improves key results by approx 4 dB
 - GPS isolation



Conclusion



- Smaller and more complex phone designs make antenna design more challenging.
- IMD technology allows smaller designs and better performance in densely populated volumes.
- IMD's isolation and selectivity allow integration of multiple antennas in a single ceramic block.
- Ceramic IMD antennas demonstrate ideal characteristics for next-generation products.

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